

Fig. 1

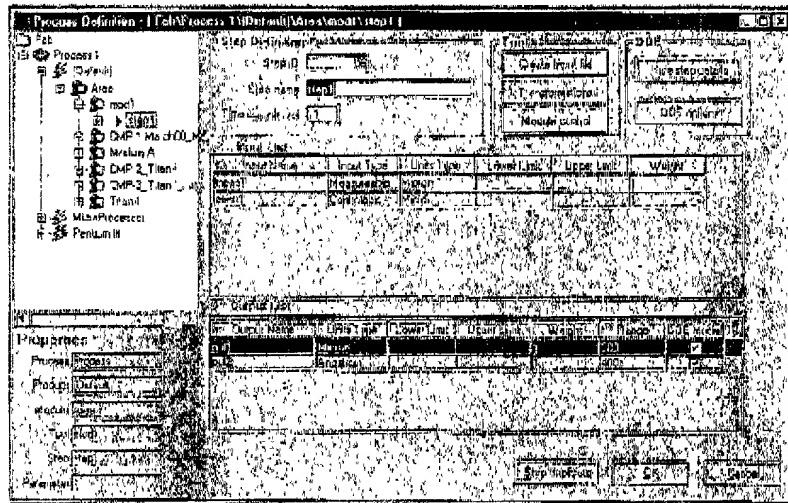


Fig. 2

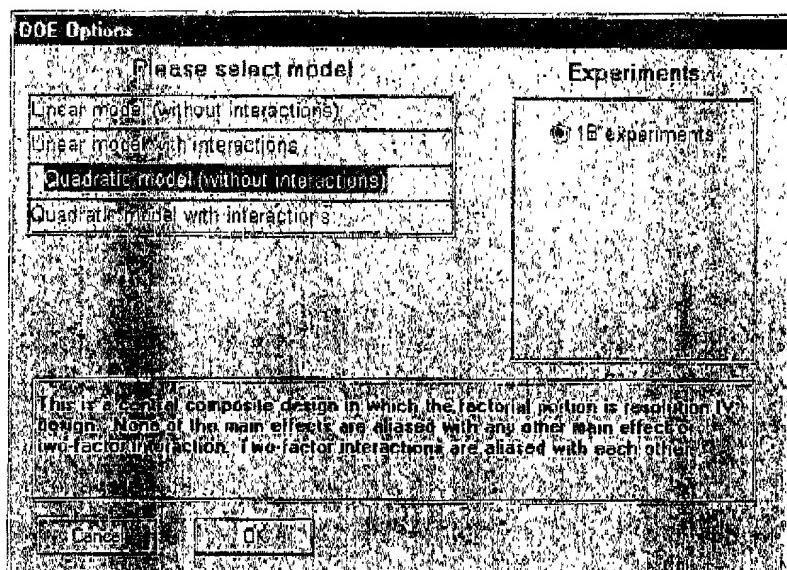


Fig. 3

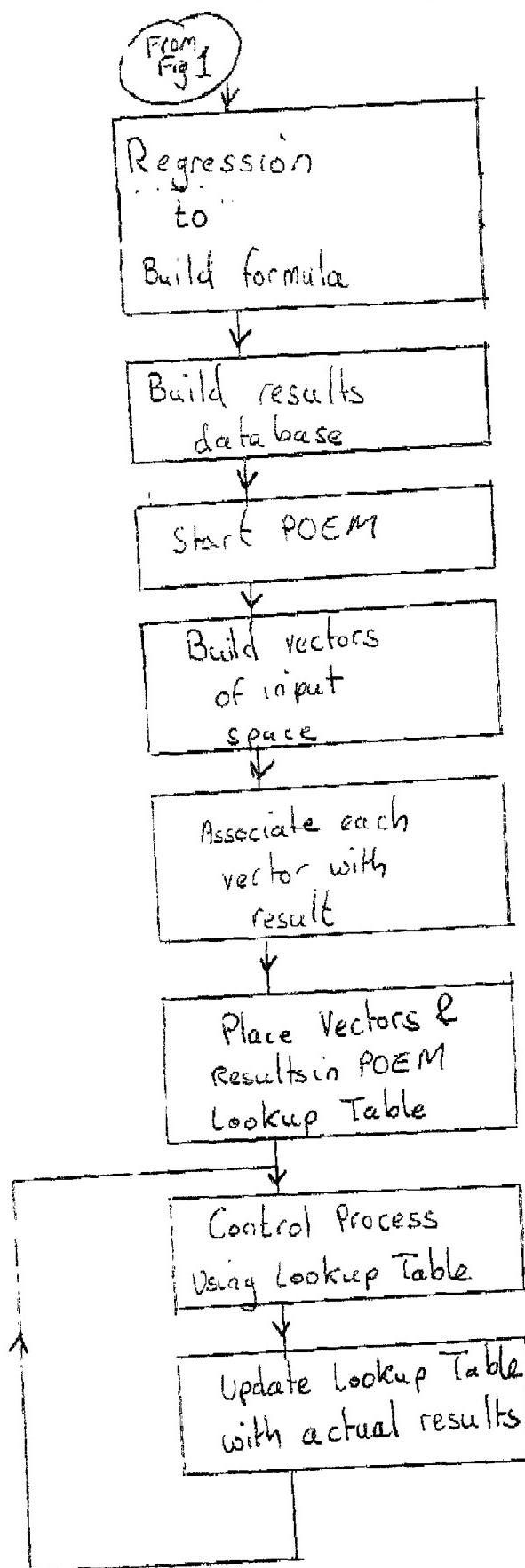


Fig. 5

	Pad Life	Thickness	Oil	Pollen time	Flatten Speed	Pad Life	Thickness	Oil	Pollen time
8	84000.00	8000.00	76.00	145.00					
9	0	7000.00	63.00	110.00					
10	84000.00	7000.00	63.00	110.00					
11	42000.00	8000.00	63.00	110.00					
12	42000.00	8000.00	63.00	110.00					
13	42000.00	7000.00	63.00	110.00					
14	42000.00	7000.00	75.00	110.00					
15	42000.00	7000.00	63.00	75.00					
16	42000.00	7000.00	63.00	145.00					
17	42000.00	7000.00	63.00	110.00					
18	42000.00	7000.00	63.00	110.00					

Fig. 4

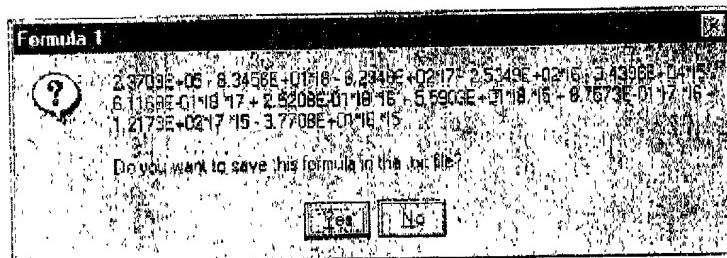


Fig. 6

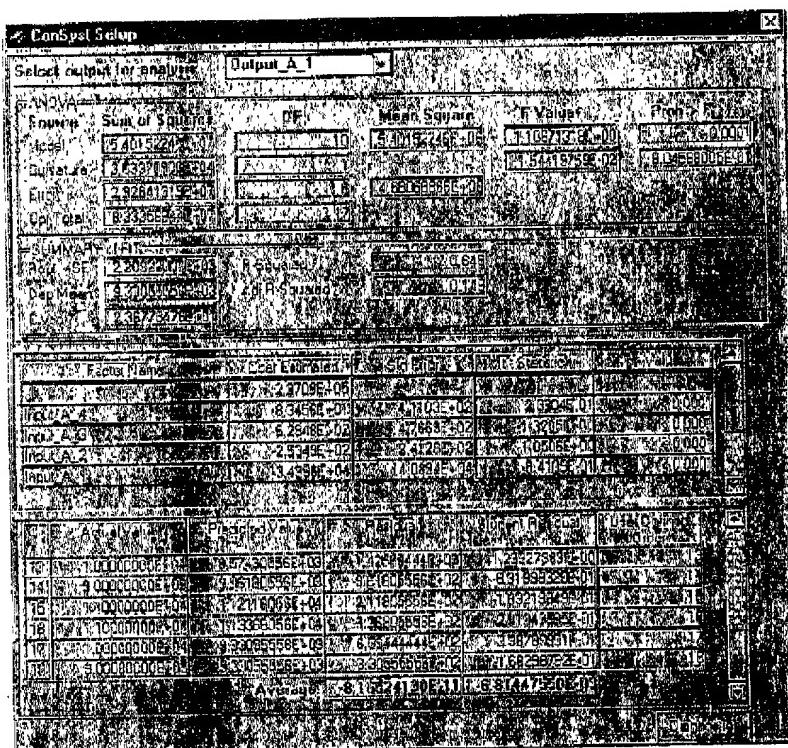
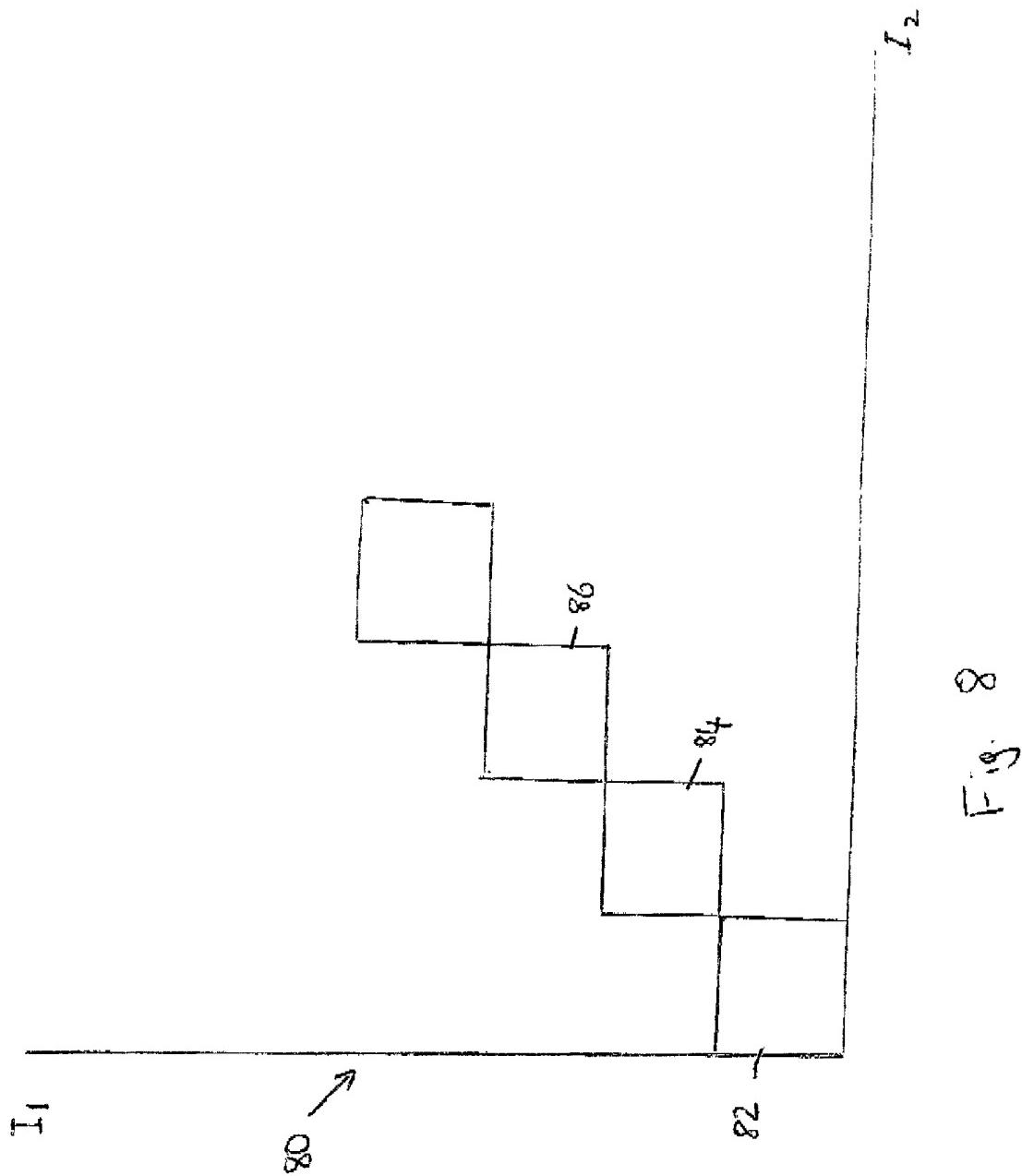


Fig. 7



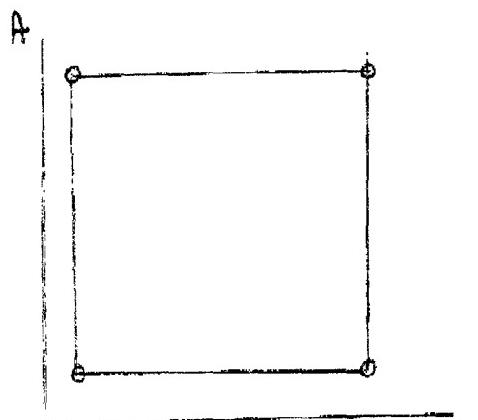


Fig. 9

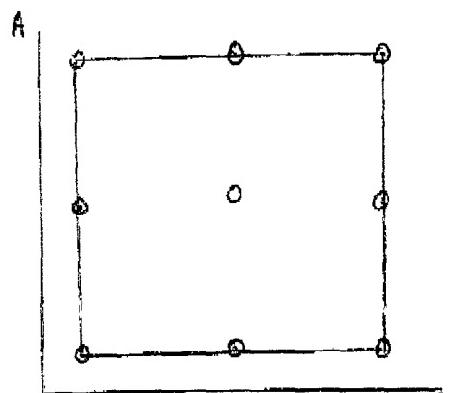


Fig. 10

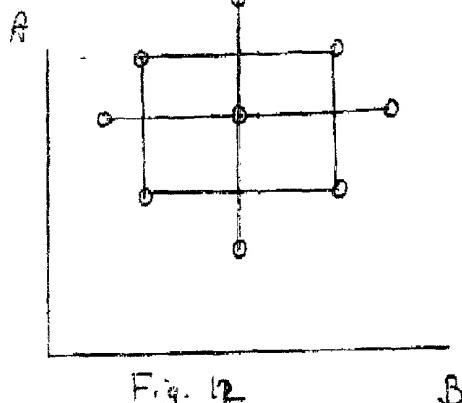


Fig. 12

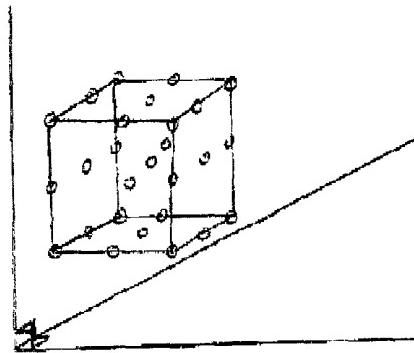


Fig. 11

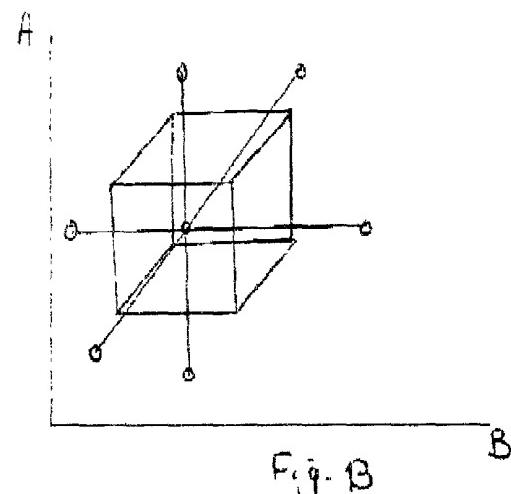


Fig. 13